

Höhenverstellbare Wendeplattenhalter Schäfte

High Adjustable Backworking Holders Shanks

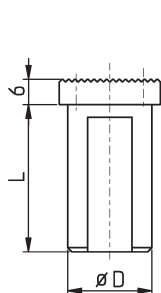
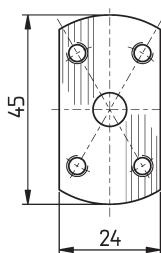


Bild 1

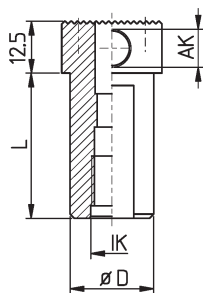
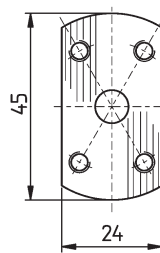


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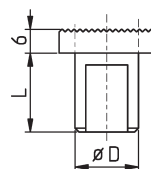
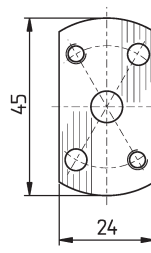


Bild 3



Standard-Schaft
standard shank



Standardschaft mit innerer
Kühlmittelzufuhr (AK / IK)
standard shank with inner
coolant (AK / IK)

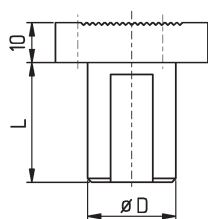
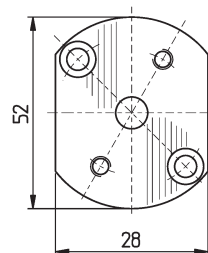


Bild 4

Bestell-Nr. order-no.	D	L	Bild	AK / IK	Maschine machine
HVD1660	16	60	1		
HVD1960	3/4"	60	1		Citizen L20/C16
HVD2060	20	60	1		Citizen B12
HVD2060AK	20	60	2		
HVD2080	20	80	1		
HVD2012	20	125	1		Tornos DECO
HVD2270	22	70	1		STAR
HVD2270AK	22	70	2		
HVD2299	22	100	1		STAR
HVD2560	25	60	1		
HVD2560AK	25	60	2		
HVD2510	25	100	1		Manurhin Swing
HVD2512	25	125	1		Tornos DECO
HVD2670	1"	70	1		Citizen M/C32
HVD2885	28	85	1		Traub TNL 12/16
HVD2885AK	28	85	2	M12x1	Traub TNL 12/16 mit direkter Kühlmittelzuf.
HVD1620SR16	16	20	3		SR16 SST16
HVD2225SRJ	22	25	4		SR20J
HVD2225SRWD	22	25	4		SR32
HVD2230SR	22	30	4		SR32

AK: Mit direkter Kühlmittelzuführung an die Schneide
Weiter Schäfte mit AK auf Anfrage

IK: with inner coolant
more shanks with inner coolant on request

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Höhenverstellbare Wendeplattenhalter

High Adjustable Back Working Holders

10

Wendeplattenhalter Insert Holders

BRITSCH
Spannzeuge GmbH

Höhenverstellbare Wendeplattenhalter
Schäfte

High Adjustable Backworking Holders
Shanks

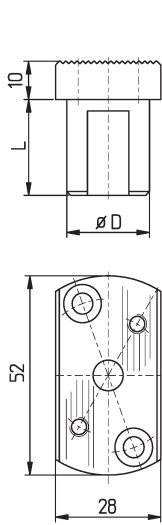


Bild 5

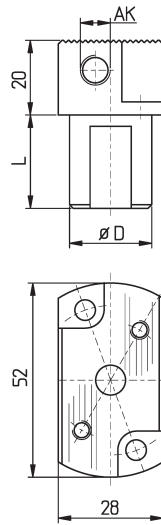


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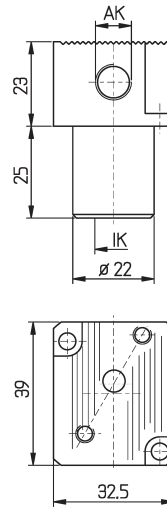


Bild 7 #

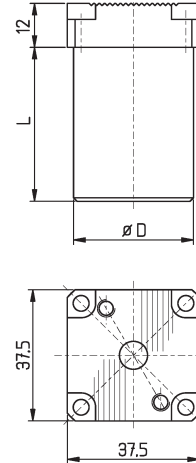


Bild 8

Bestell-Nr. order-no.	D	L	Bild	AK / IK	Maschine machine
HVD2225SRR	22	25	5	--	STAR SR20R
HVD2225SRRRAK	22	25	6	M8x1	ECAS12/20 SRR neu
HVD2225SWAK	22	25	7	M8x1	STAR SW20
HVD3045	30	45	8	--	Maier Wehingen
HVD3419	34	19,5	8	--	Maier Wehingen
HVD3444	34	44	8	--	Maier/STAR ECAS
HVD3444S	34	44	8	--	STAR Linearschlitten SR/SV

Halter können ohne Lösen des Kopfes an- bzw. abgeschraubt werden, vgl.

Techn. Informationen zu Beginn des Kapitels

Holder can be screwed or unscrewed without removing the head, see technical informations at the beginning of the chapter

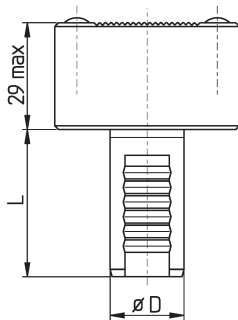
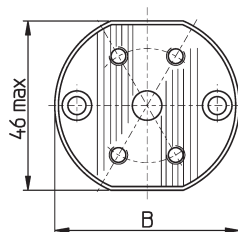


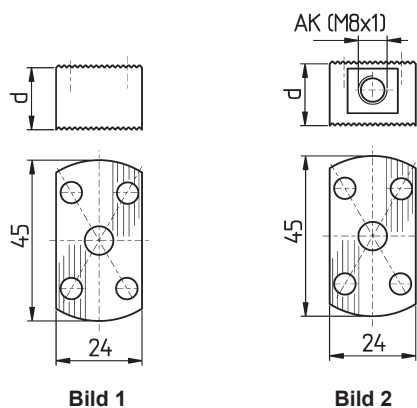
Bild 9

VDI-Schäfte DIN 69880

Bestell-Nr. order-no.	D	B	Bild
HVD-V16	16	45	9
HVD-V20	20	50	9
HVD-V25	25		9

Höhenverstellbare Wendeplattenhalter Distanzplatten

High Adjustable Backworking Holders Spacer Plates



Bestell-Nr. order-no.	D	Bild
HVD10S	10	1
HVD15S	15	1
HVD20S	20	1
HVD25S	25	1
HVD30S	30	1

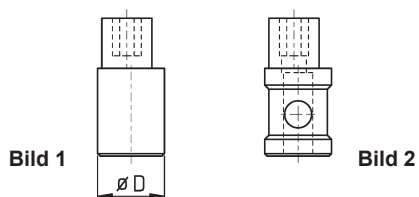
Mit Kühlmittelanschluss with inner coolant		
HVD15S-AK1	15	2
HVD20S-AK1	20	2
HVD25S-AK1	25	2
HVD30S-AK1	30	2

Incl. Schrauben und Exzenterbolzen zur Höheneinstellung

supplied with screws and eccentric bolt for height adjustment

Höhenverstellbare Wendeplattenhalter Exzenterbolzen

High Adjustable Backworking Holders Eccentric Screws



Bestell-Nr. order-no.	D	Bild
HWWP-EXC	8	1
HWWP-EXC-IK	8	2

10.2 - 4

Höhenverstellbare Wendeplattenhalter

High Adjustable Back Working Holders

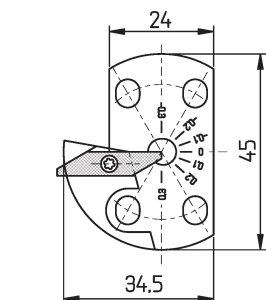
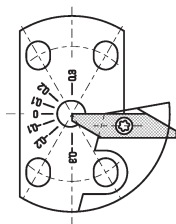
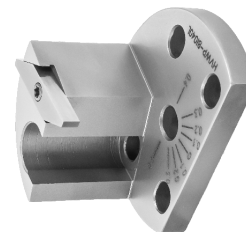
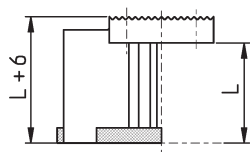
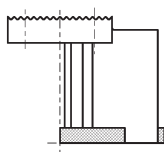
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Wendeplattenhalter Insert Holders

BRITSCH
Spannzeuge GmbH

Höhenverstellbare Wendeplattenhalter
für BIMU-040 - Platten

High Adjustable Backworking Holders
for BIMU-040 Inserts



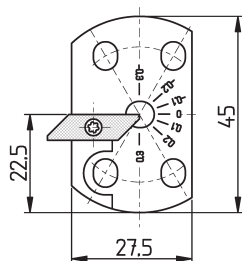
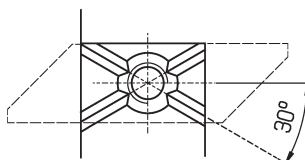
Ausführung links

Ausführung rechts

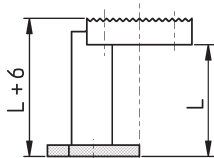
Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-BI040R	rechts - <i>right</i>	BIMU-040	23
HVWP-BI040L	links - <i>left</i>	BIMU-040	23

Höhenverstellbare Wendeplattenhalter
für BIMU-X - Platten

High Adjustable Backworking Holders
for BIMU-X Inserts



BIMU-X Plattensitz



Ausführung links

Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-BIX-R	rechts - <i>right</i>	BIMU-X	25,6
HVWP-BIX-L	links - <i>left</i>	BIMU-X	25,6
HVWPL-BIX-R	rechts - <i>right</i>	BIMU-X	42,6
HVWPL-BIX-L	links - <i>left</i>	BIMU-X	42,6

Höhenverstellbare Wendeplattenhalter für Gewindeplatten ER16

High Adjustable Backworking Holders for Threading Inserts ER16

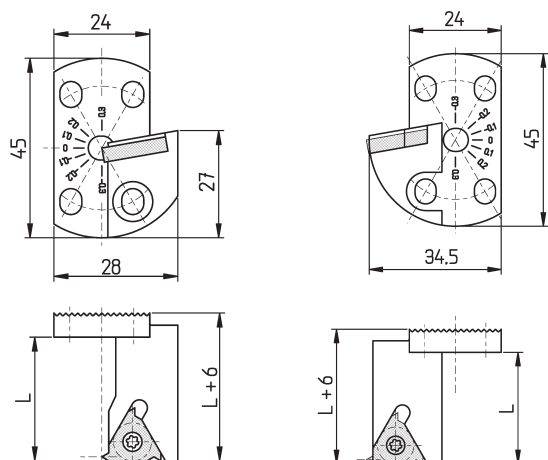


Bild 1
(Ausführung rechts)

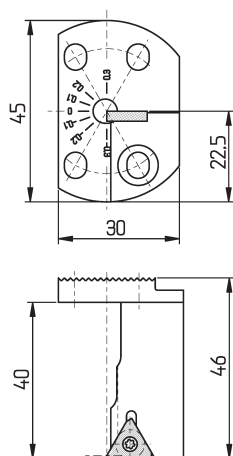
Bild 2
(Ausführung rechts außen)

Platten - *inserts*: ER16 ISO

Bestell-Nr. order-no.	Ausf. type		L	Bild
HVWP-ER16-0	rechts - <i>right</i>	0°	31	1
HVWP-ER16-15	rechts - <i>right</i>	1,5°	31	1
HVWP-ER16-3	rechts - <i>right</i>	3°	31	1
HVWPL-ER16-0	rechts - <i>right</i>	0°	40	1
HVWPL-ER16-15	rechts - <i>right</i>	1,5°	40	1
HVWPL-ER16-3	rechts - <i>right</i>	3°	40	1
HVWPA-ER16-0	rechts - <i>right</i>	0°	31	2
HVWPA-ER16-15	rechts - <i>right</i>	1,5°	31	2
HVWPA-ER16-3	rechts - <i>right</i>	3°	31	2
HVWPLA-ER16-15	rechts - <i>right</i>	1,5°	40	2
HVWPL-EL16-15 für Linksgewinde <i>for left hand thread</i>	links - <i>left</i>	1,5°	40	--

Höhenverstellbare Wendeplattenhalter Typ STJC

High Adjustable Backworking Holders Type STJC



Ausführung rechts

Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWPL-STJCR11	rechts - <i>right</i>	TC..1102	40
HVWPL-STJCL11	links - <i>left</i>	TC..1102	40

10.2 - 6

Höhenverstellbare Wendeplattenhalter

High Adjustable Back Working Holders

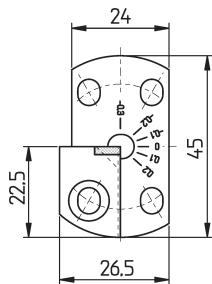
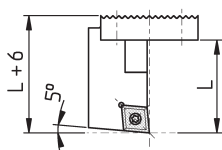
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Wendeplattenhalter Insert Holders

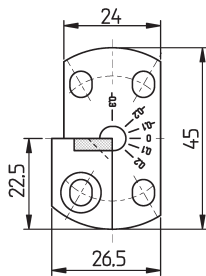
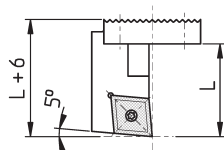
BRITSCH
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Höhenverstellbare Wendeplattenhalter Typ SCLC

High Adjustable Backworking Holders Type SCLC



SCLCL06
(Ausführung links)



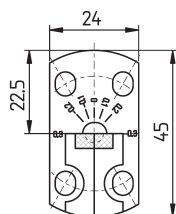
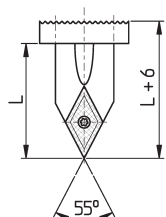
SCLCL09
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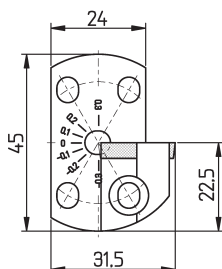
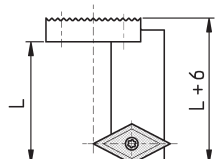
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HVWP-SCLCR06	rechts - <i>right</i>	CC--0602	23
HVWP-SCLCL06	links - <i>left</i>	CC--0602	23
HVWP-SCLCR09	rechts - <i>right</i>	CC--09T3	23
HVWP-SCLCL09	links - <i>left</i>	CC--09T3	23

Höhenverstellbare Wendeplattenhalter Typ SDNC

High Adjustable Backworking Holders Type SDNC



SDNCN11



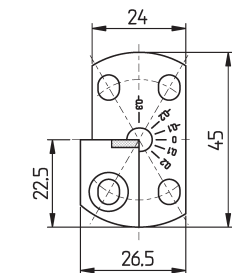
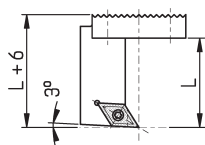
SDNCR11
(Ausführung rechts)



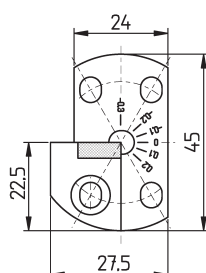
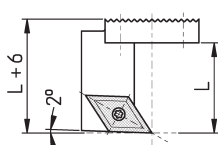
Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-SDNCN11	mittig - <i>centered</i>	DC--11T3	23
HVWPL-SDNCR11	rechts - <i>right</i>	DC--11T3	40
HVWPL-SDNCL11	links - <i>left</i>	DC--11T3	40

Höhenverstellbare Wendeplattenhalter Typ SDJC

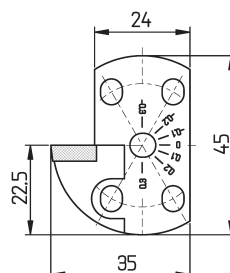
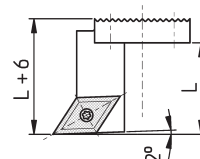
High Adjustable Backworking Holders Type SDJC



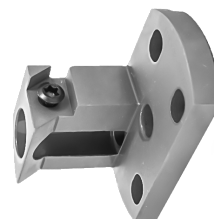
SDJCL07
(Ausführung links)



SDJCL11
(Ausführung links)



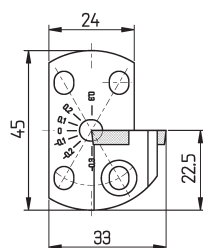
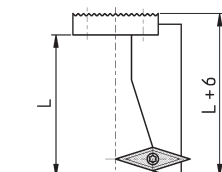
HVWPA-SDJCR11
(Ausführung rechts außen)



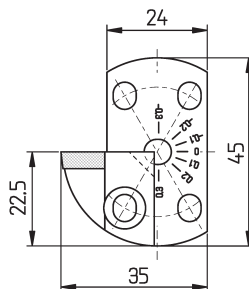
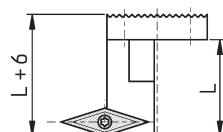
Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-SDJCR06	rechts - <i>right</i>	DC--0602	23
HVWP-SDJCR07	rechts - <i>right</i>	DC--0702	23
HVWP-SDJCL07	links - <i>left</i>	DC--0702	23
HVWPL-SDJCR07	rechts - <i>right</i>	DC--0702	40
HVWPL-SDJCL07	links - <i>left</i>	DC--0702	40
HVWP-SDJCR11	rechts - <i>right</i>	DC--11T3	23
HVWP-SDJCL11	links - <i>left</i>	DC--11T3	23
HVWPL-SDJCR11	rechts - <i>right</i>	DC--11T3	40
HVWPL-SDJCL11	links - <i>left</i>	DC--11T3	40
HVWPA-SDJCR11	rechts - <i>right</i>	DC--11T3	23
HVWPA-SDJCL11	links - <i>left</i>	DC--11T3	23

Höhenverstellbare Wendeplattenhalter Typ SVNC

High Adjustable Backworking Holders Type SVNC



SVNCR11
(Ausführung rechts)



HVWPA-SVNCR11
(Ausführung rechts außen)



Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWPL-SVNCR11	rechts - <i>right</i>	VC..1103	40
HVWPL-SVNCL11	links - <i>left</i>	VC..1103	40
HVWPA-SVNCR11	rechts - <i>right</i>	VC..1103	23
HVWPA-SVNCL11	links - <i>left</i>	VC..1103	23

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Höhenverstellbare Wendeplattenhalter

High Adjustable Back Working Holders

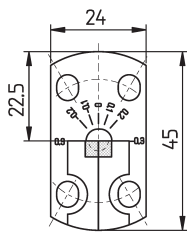
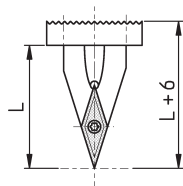
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Wendeplattenhalter Insert Holders

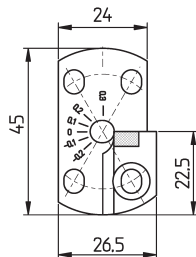
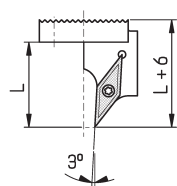
BRITSCH
Spannzeuge GmbH

Höhenverstellbare Wendeplattenhalter Typ SVVC, SVUC

High Adjustable Backworking Holders Type SVVC, SVUC



SVVCN11



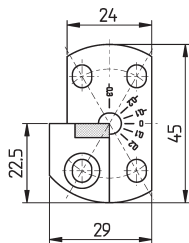
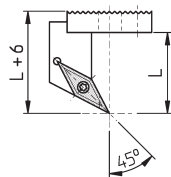
SVUCR11
(Ausführung rechts)



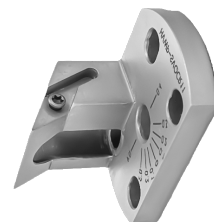
Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-SVVCN11	neutr - <i>centered</i>	VC..1103	31
HVWP-SVUCR11	rechts - <i>right</i>	VC..1103	23
HVWP-SVUCL11	links - <i>left</i>	VC..1103	23

Höhenverstellbare Wendeplattenhalter Typ SVQC

High Adjustable Backworking Holders Type SVQC



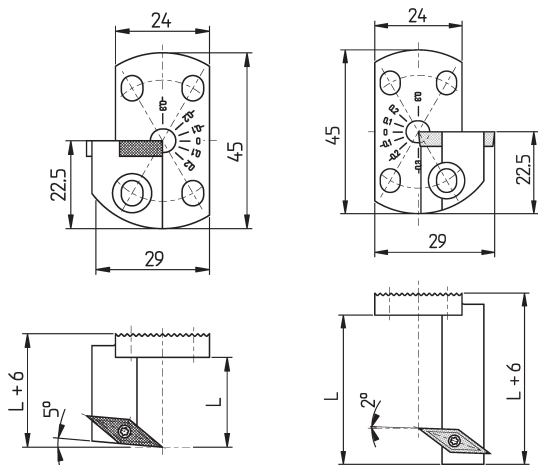
Ausführung links



Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-SVQCR11	rechts - <i>right</i>	VC..1103	23
HVWP-SVQCL11	links - <i>left</i>	VC..1103	23
HVWPL-SVQCR11	rechts - <i>right</i>	VC..1103	40
HVWPL-SVQCL11	links - <i>left</i>	VC..1103	40

Höhenverstellbare Wendeplattenhalter
Typ SVJB, SVJC, SVJP, SVZC,

High Adjustable Backworking Holders
Type SVJC, SVJB, SVZC



SVJCL11
(Ausführung links)

SVZCR11
(Ausführung rechts)



Bestell-Nr. order-no.	Ausf. type	Platten inserts	L
HVWP-SVJBR11	rechts - <i>right</i>	VB..1103	23
HVWP-SVJBR1102	rechts - <i>right</i>	VB..1102	23
HVWP-SVJCR11	rechts - <i>right</i>	VC..1103	23
HVWP-SVJCL11	links - <i>left</i>	VC..1103	23
HVWPL-SVJCR11	rechts - <i>right</i>	VC..1103	40
HVWPL-SVJCL11	links - <i>left</i>	VC..1103	40
HVWPL-SVJPR10	rechts - <i>right</i>	VP GT 10	40
HVWPL-SVZCR11	rechts - <i>right</i>	VC..1103	40

Höhenverstellbare Wendeplattenhalter
Ersatzteile

High Adjustable Backworking Holders
Spare Parts

Wendeplattentyp insert type	Schlüssel / Best.-Nr. spanner / order-no.	Schraube / Best.-Nr. screw / order-no.
CC-- 0602--	T8	A02-25059
CC--09T3--	T15	A02-40105
DC--0702--	T8	A02-25059
DC--11T3--	T15	A02-40105
VC--1103--	T8	A02-25059
TC--1103--	T8	A02-25059
BIMU040	T8	A02-25059
BIMU-X	T9	A02-W3082
Gew. Platten ER16	T9	A02-30100

10.2 - 10

Höhenverstellbare Wendeplattenhalter

High Adjustable Back Working Holders

10

Wendeplattenhalter Insert Holders

BRITSCH
Spannzeuge GmbH

Höhenverstellbare Werkzeugsysteme
Aufnahme für Wendeplattenhalter
10 x 10 und 12 x 12

*High Adjustable Backworking Holders
Mounting for Insert Tool Holders
10 x 10 and 12 x 12*

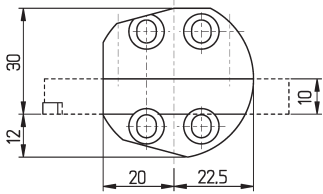
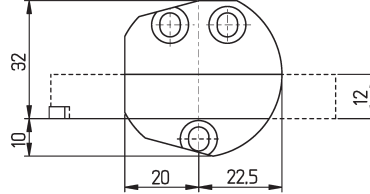


Bild 1 R + L + überkopf einsetzbar
useable r., l. + overhead

Bild 2: R + L + überkopf einsetzbar
useable r., l. + overhead

Bestell-Nr. order-no.	Für Schaft for shank	Bild
HVWP-1010	10 x 10	1
HVWP-1212	12 x 12	2

Höhenverstellbare Werkzeugsysteme
Zangenspannfutter ER 11, ER16

*High Adjustable Backworking Holders
Collet Holders ER 11, ER16*

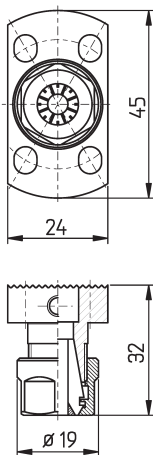
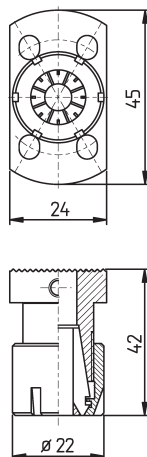
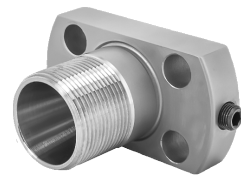


Bild 1

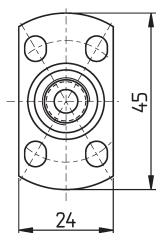
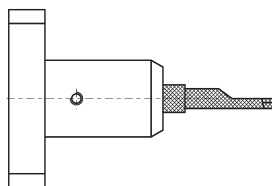
Bild 2

Bestell-Nr. order-no.	Ausf. / Spannbereich type / range	Bild
HVWP-ER11	ER11 0,5-7mm	1
HVWP-ER16	ER16 1-10mm	2

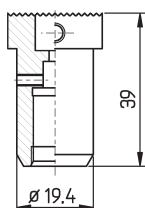
10

Höhenverstellbare Werkzeugsysteme
MICRO TURN- Halter System Ifanger

High Adjustable Backworking Holders
MICRO TURN- Holder System Ifanger



Anwendungsbeispiel
sample of application



Bestell-Nr. order-no.	Für Schaft for shank
HVWP-IF4	Ifanger 4mm
HVWP-IF6	Ifanger 6mm

Höhenverstellbare Werkzeugsysteme
Halter für ISCAR PICCO CUT Klingen

High Adjustable Backworking Holders
Holders for ISCAR PICCO CUT Inserts

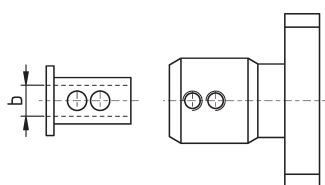
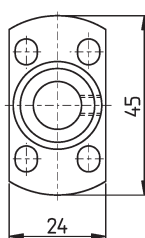


Bild 2:

Einsätze mit Bohrungs-Ø
d = 3 - 10 mm
sockets with
bore-Ø d = 3 - 10 mm

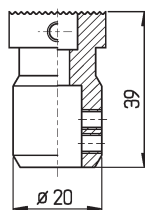


Bild 1:
Halter - holder

Halter - Bild 1 holder	
Bestell-Nr. order-no.	
HVWP-PICCO	

Einsatz - Bild 2 socket	
Bestell-Nr. order-no.	d
PICCO3	3
PICCO4	4
PICCO5	5
PICCO6	6
PICCO7	7
PICCO8	8
PICCO10	10

Die PICCO-Einsätze sind auch für Bohrstangenaufnahmen "PICCO" einsetzbar - s. Kap. 8.2
PICCO-sockets are also used for boring bar sleeves - see chapter 8.2

10.2 - 12

Höhenverstellbare
Wendeplattenhalter

High Adjustable Back Working Holders

10

Wendeplattenhalter
Insert Holders

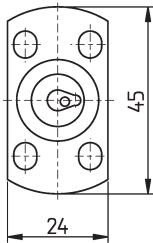
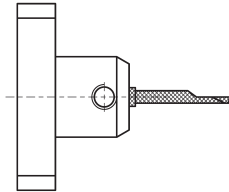
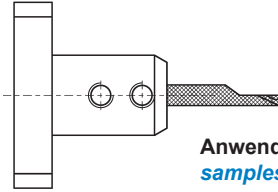
BRITSCH
Spannzeuge GmbH

Höhenverstellbare Werkzeugsysteme
Halter für HORN Schneidplatten

High Adjustable Backworking Holders
Holders for HORN Inserts

Typ 105 + 105 mit verlängertem Spannschaft

Type 105 + 105 with Extended Clamping Shank



Anwendungsbeispiele
samples of applications

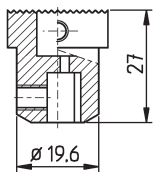


Bild 1

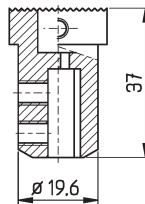
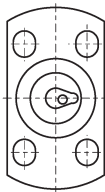
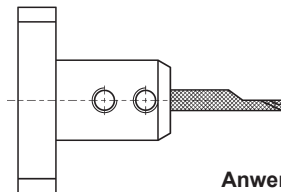


Bild 2

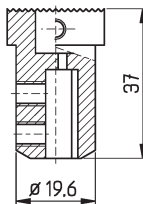
Bestell-Nr. order-no.	Für Schneidplatte Typ for insert type
HVWP-H105	105
HVWP-H105L	105 verlängert

Typ 110

Type 110



Anwendungsbeispiel
sample of applications



Bestell-Nr. order-no.	Für Schneidplatte Typ for insert type
HVWP-H110	110

10

Höhenverstellbare Werkzeugsysteme
Doppel- und Dreifachhalter für
Zangenspannfutter ER11, ER16

High Adjustable Backworking Holders
Double and Triple Holders for
Colletholders ER 11, ER16

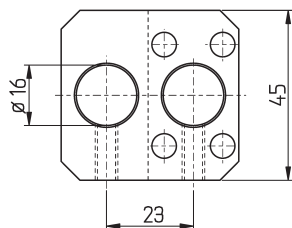


Bild 1

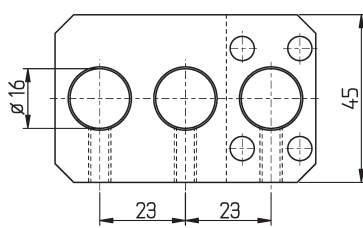


Bild 2

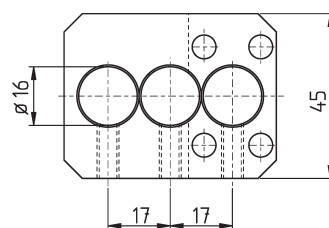
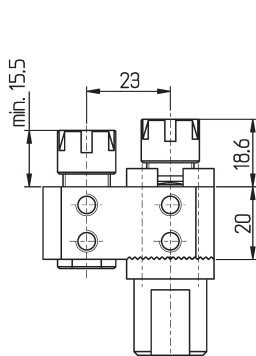


Bild 3

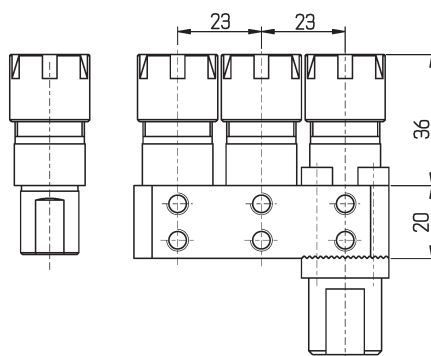
Bestell-Nr. order-no.	Für Einsätze for collet holders	Bild
HVWP-X2	EM111620, EM161620	1
HVWP-X3	EM111620, EM161620	2
HVWP-X3 17	EM111620	3

Anwendungsbeispiele

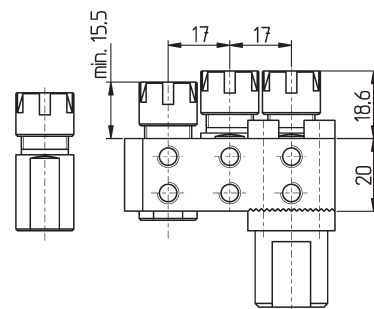
Samples of Applications



HVWP - X2
mit 2 Einsätzen EM111620
with 2 Collet holders EM111620
auch für EM161620, RBST16 ...
also for EM161620, RBST16 ...



HVWP - X3
mit 2 Einsätzen EM161620
with 3 Collet holders EM161620
auch für EM111620, RBST16 ...
also for EM111620, RBST16 ...



HVWP - X3 17
mit 3 Einsätzen EM111620
with 3 Collet holders EM111620
auch für RBST16 ...
also for RBST16 ...